

Flue-cured Tobacco Grade Standards

BODY RELATIVE TO GROUPS/COLORS

BODY (STALK POSITION)	APPLICABLE GROUP/COLORS		
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HIGHEST VALUE			
THIN (MID-STALK/BELOW)	C	/	L
	X	/	L & X4KL
	(P)	/	L
	N	/	GL
MEDIUM (ABOVE/BELOW) (FULL RANGE)	C	/	F & V, KR, KL, KF, KM, G & GK
	X	/	F & V, KR, KL, KF, KM, KV, G & GK
	(P)	/	F & G
	(H)	/	F & K
	B	/	L & KV
N	/	L, XL, XO & KV	
FLESHY (MID-STALK/ABOVE)	(H)	/	FR
	B	/	F, FR & K, KR, V & G
	M	/	KR
	N	/	K & GF
HEAVY (MID-STALK/ABOVE)	B	/	KL, KF, KM & GK
	M	/	F & KM & GK
	N	/	R & GR & GG
S			
LOWEST VALUE			

Flue-cured Tobacco Grade Standards  
 MATURITY AND LEAF STRUCTURE RELATIVE TO GROUPS/COLORS

MATURITY(STALK POSITION)		APPLICABLE GROUP/COLORS
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HIGHEST VALUE		
MELLOW OPEN	/	(H) F, FR & K
RIPE OPEN	/	C L, F & KR X L, F & KR
(PRE-MATURELY RIPE) OPEN	/	(P) L & F
RIPE FIRM	/	B L, F, FR, K & KR
MATURE OPEN	/	C V X V
FIRM	/	B V
UNRIPE FIRM	/	B KV X KV
CLOSE	/	C KL, KF & KM X KL, KF & KM B KL, KF & KM
TIGHT	/	B5KL, KM & B5-6KF
IMMATURE(CRUDE) FIRM	/	X G (P) G
CLOSE	/	C G & GK X GK B G & GK
TIGHT LOWEST VALUE	/	B5G & GK

Flue-cured Tobacco Grade Standards

OIL RELATIVE TO GROUPS/QUALITIES

OIL (GROUP/QUALITY)

APPLICABLE GRADES

HIGHEST VALUE

RICH (MID-STALK/ABOVE)

/

B1-2 L, F & FR

OILY (ABOVE/BELOW)  
(FULL RANGE)

/

B3-4 L, F, FR & V  
B3K, KR & B4G

C2-3 L & F

X1-2 L & F

(P)2 L & F

LEAN (ABOVE/BELOW)  
(FULL RANGE)

/

(H)3-5 F, 4-5 FR & 4-6K

B5 L, F, FR & V

B4-6K & B4-5KR

B3-5KL, KM B3-6 KF, B4-6 KV, B5G & B4-5 GK

C4-5 L & F C4V, KR

C4 KL, KF, KM & C4G & GK

X3-5 L & F X3-4V, KR

X4 KL, KF, KV X3-4 KM, X4-5G & X4GK

(P)3-5 L & F

(P)4-5G

M4-5 F

M4KR

M4-5 KM & GK

NIL, XL, K, R, KV, XO, BO, GL, GF, GR & GG

N2

S

LOWEST VALUE

Flue-cured Tobacco Grade Standards

COLOR INTENSITY RELATIVE TO GROUPS/QUALITIES

COLOR INTENSITY

APPLICABLE GRADES

HIGHEST VALUE

DEEP	/	C	1	L & F	90 % UNIFORMITY	
			2	L & F	85 % UNIFORMITY	
		B	1	L, F & FR	90 % UNIFORMITY	
			2	L, F & FR	85 % UNIFORMITY	
STRONG	/	C	3	L & F	80 % UNIFORMITY	
			X	1	L & F	80 % UNIFORMITY
		X	2	L & F	75 % UNIFORMITY	
		(H)	3	F & FR	80 % UNIFORMITY	
		B	3	L, F, FR	80 % UNIFORMITY	
MODERATE	/	C	4	L & F	70 % UNIFORMITY	
			X	3	L & F	70 % UNIFORMITY
		(P)	2	L & F	75 % UNIFORMITY	
		(H)	4	F & FR	70 % UNIFORMITY	
		B	4	L, F & FR	70 % UNIFORMITY	
WEAK	/	C	4	L & F	70 % UNIFORMITY	
			5	L & F	70 % UNIFORMITY	
		X	4	L & F	70 % UNIFORMITY	
			(P)	3	L & F	70 % UNIFORMITY
		(H)	5	F & FR	70 % UNIFORMITY	
		B	5	L, F & FR	70 % UNIFORMITY	
PALE	/	X	5	L & F	70 % UNIFORMITY	
			(P)	4	L & F	70 % UNIFORMITY
			(P)	5	L & F	70 % UNIFORMITY

LOWEST VALUE

Standards, Types 11, 12, 13, 14 & 92

UNIFORMITY MINIMUM REQUIREMENTS

INJURY-WASTE MAXIMUM TOLERANCES  
( % )

B-GROUP  
H-GROUP  
C-GROUP  
X-GROUP  
P-GROUP  
M-GROUP  
N-GROUP  
S-GROUP

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					UNIFORMITY			INJURY			WASTE		
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					%	%	%	%	%	%	%	%	
B, C	1				90			5			0		
B, C	2	X		1	85	80		10	20		0	5	
B, H, C	3	X, P		2	80	75		15	25		0	10	
B, H, C	4	X, P		3	70	70		20	40		5	20	
B, H, C	5	X, P		4	70	70	--	30	--	30	10	30	10
B, H	6	X, P		5	70	70	--	40	--	40	20	40	20
* (exception) B4KV					70			* --			* 25		
(injury,waste) B5KV					70			* --			* 30		
B6KV					70			* --			* 40		
N 1								50			50		
N 2								>50			>50		

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S